Colorimeter Series

Instruction #5884

Azole 25

Range(s): 0-25.0 ppm Tolyltriazole, 0-25.0 ppm Benzotriazole

Procedure

- Note: **IMPORTANT** Carefully read the User's Guide and safety information included with the SteriPEN before using.
- Note: Glassware that has not been properly cleaned may contaminate the sample and affect test results. Clean glassware thoroughly before use with phosphate-free detergent (available at local stores); then rinse with Hydrochloric Acid 3N (R-0737) followed by DI Water (R-0833) or sample water.
- 1. Turn on the Colorimeter.
- 2. Select a test menu (ALL TESTS, RECENT TESTS, or FAVORITES) containing Azole 25 using ◀▶.
- 3. Select Azole 25 using $\blacktriangle \nabla$; then press ENTER \bigcirc .
- Select a chemical form (Tolyltriazole or Benzotriazole) for expression of test results using ▲▼.
- 5. Rinse and fill a 25 mm sample cell to 10 mL mark with sample; then cap and set aside. (This will be the blank.)
- Note: For turbid samples, fill 25 mm sample cell to 15 mL mark with sample. Add 0.5 mL Azole 25 - Reagent A to the sample; then cap, swirl to mix, and set aside. (This will be the blank.)

- 6. Rinse and fill 50 mL dilution vial (part #6551) to 30 mL mark with sample water.
- 7. Place SpinVane[®] stirring bar (part #6657) in dilution vial and place on the SpeedStir[®] (part #6100).
- 8. Press the power button.
- 9. Add 1 mL Azole 25 Reagent A to the sample in the dilution vial.
- 10. Using the .15 g dipper spoon, add 1 level dipper Azole 25 Reagent B to the sample in the dilution vial. Allow sample to stir until all powder is dissolved.
- 11. Remove lamp cover from SteriPEN UV Light (part #6656-RC).
- 12. Activate SteriPEN for a 90-second (1 L) UV treatment. See SteriPEN User's Guide.
- 13. Insert SteriPEN into the sample. When the sensing pins reach the sample, the UV light will automatically turn on. The UV light automatically turns off after each treatment.
- 14. The sample must be stirred continuously during the UV treatment.
- Note: SpeedStir automatically shuts off after 4 ½ minutes. To restart press the power button.



- 15. After the UV treatment, remove SteriPEN from sample.
- 16. Shake off the SteriPEN to remove water from the sensing pins, or blot dry with a soft, lint-free cloth.
- 17. Repeat steps 12-14.
- 18. After completing two, 90-second UV treatments, remove SteriPEN from the sample. Clean the lamp and sensing pins; then dry with a soft, lint-free cloth. Replace lamp cover.
- 19. Rinse and fill a second clean 25 mm sample cell to 10 mL mark with the UV-treated sample. (This will be the prepared sample.)
- 20. Insert blank sample cell into sample cell compartment. Align marks per User's Manual.
- 21. Select ZERO using **◄**>; then press ENTER **④**. Zero will be displayed.
- 22. Remove blank sample cell from sample cell compartment.
- 23. Insert the second sample cell into sample cell compartment. Align marks.
- 24. Select READ using **◄**▷; then press ENTER **④**. The instrument will read the sample and the result will be displayed.

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Interferences	 Alkalinity, Total (CaCO₃) > 1000 ppm – negative interference To remove interference: Fill sample tube (part #9188) to 50 mL mark and adjust pH to 4-6 with Hydrochloric Acid 3N (R-0737). Take a 30 mL portion and follow test procedure above. Iron, Ferric > 25 ppm – positive interference Nitrate > 2000 ppm – negative interference Oxidizers, all levels – positive interference Zinc > 80 ppm – negative interference 	The following analytes were tested to the levels listed below and found not to cause any interference up to the specified values: Alum – 740 ppm Borate (B_4O_7) – 4000 ppm Bromine – 20 ppm Chloride – 1000 ppm Chlorine – 20 ppm Chlorine – 15 ppm Copper – 20 ppm Fluoride – 10 ppm	Hardness, Calcium (CaCO ₃) – 1000 ppm Hardness, Magnesium (CaCO ₃) – 400 ppm Molybdate – 250 ppm Nitrite – 4000 ppm Phosphate – 100 ppm Polyphosphotate – 100 ppm Polymer (PAA) – 1000 ppm Polyphosphate (PO ₄) – 5 ppm Silica – 150 ppm Sulfate – 1000 ppm Sulfate – 100 ppm
Test Method	Bisulfite-UV Oxidation In the presence of bisulfite and UV radiation, azoles form a yellow-colored complex proportional to the concentration of azole in a sample.		
Estimated Detection Limit	0.6 ppm Tolyltriazole or Benzotriazole		
Precision	Using two lots of reagent, a 15.0 ppm Tolyltriazole standard and a 15.0 ppm Benzotriazole standard, an individual analyst obtained a standard deviation of ± 0.4 ppm Tolyltriazole and Benzotriazole.		
Application	Industrial Water		
Ordering Info	Reagent Pack K-8033 Azole 25 Formulated for exclusive use with Taylor's TTi® Colorimeter. Reagent Pack Components R-8033A Azole 25 - Reagent A R-8033B Azole 25 - Reagent B	Required Accessories #6100* Magnetic Stirrer, SpeedStir® #6382* Batteries, AA (lithium), 4-count #6551** Vial, Dilution (50 mL), w/ cap #6656-RC* UV Light, SteriPEN®, Rechargeable #6657* Stirring Bar, Spinvane® Optional Reagents R-0737 R-0833 DI Water	Optional Accessories #9188 Sample Tube, Graduated (50 mL) w/ cap, plastic * Included in K-8033-AC ** Included with M-3000 31 Loveton Circle, Sparks, MD 21152 USA 800-TEST KIT (837-8548) • 410-472-4340 customerservice@taylortechnologies.com